



# **⁴** LP50

The LP50 Laser Platform is designed to provide a flexible CDRH Class 1 laser platform for many of your laser processing needs. It takes the configurability of customized product fixturing and simplicity of no-code programming and wraps it into a more compact, tabletop package. The LP50 continues to be manufactured with proven industrial-grade components to deliver a robust and reliable solution.

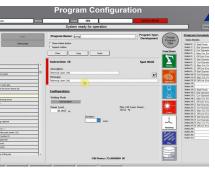
### **BENEFITS OF LP50**

- Configurable with 1-3 axes of motion
- LP50 can implement your recommended laser or we can help you select the right laser: we have experience with many top laser manufacturers for welding, cutting, ablating, marking, hole drilling, or other applications
- Optics can be fixed or galvo scanhead mounted
- Optional through-the-torch vision with vision quided click-to-move feature

- Graphical interface allows users to easily develop custom sequences for their process
- 28 configurable commands define product fixturing, manage motion profiles, prompt users for input, access vision tools, control laser output, and more
- Pulse Shaper allows the development of customized laser pulse profiles and emission sequences









# **INDUSTRIES SERVED**



Research, prototyping & development



**Medical Device** 



**Consumer Goods** 



Aerospace



**Automotive** 

### **TECHNICAL INFORMATION**

#### **Safety Features**

- · Laser window for safe process viewing
- CDRH Class 1 rated
- Front-mounted E-stop
- Keyed access to main electrical enclosure
- Safety interlock sensors on front door and overhead, removable access panels

#### **Physical Features**

• Application-specific laser-filtered and tinted-acrylic window

for safe process viewing

- Flexible mounting plate allows for fixturing and other customizations
- · Tabletop or optional adjustable-height frame
- Automated vertical open front door
- 22" Touchscreen monitor
- Configurable axis orientations
- USB and Ethernet grace ports for programming and networking
- Barcode reader capability for recipe selection
- Delivered with calibration kit of power meter and NIST traceable glass calibration slide

#### **Software Features**

- Teach function for simple recipe creation
- Multiple operating modes for production and R&D environments: automatic, maintenance, engineering
- Explicit error messages and prompts
- Sensing of all actuation positions
- Access to historical data, with the ability to create, view, print and save logs
- Industrial PC controls

# **Optional Vision Features**

- Automated pre-inspection and location
- · Operator click-to-move location
- · Automated post-inspection
- Operator inspection

# FOR EVEN MORE BENEFITS, CHECK OUT THE LP500

# **PROCESS CAPABILITIES**

- Metal Welding
- Polymer Welding
- Cutting
- Ablating
- Marking
- Hole drilling

#### **PROCESSED MATERIALS**

- · Alumina/Ceramic
- Biological
- ETFE
- Iridium
- · Nickel alloys
- Nitinol
- PEEK
- PFA
- Palladium

- Platinum
- Polyethylene
- Polyimide
- Polypropylene
- Polyurethane
- PTFE/ePTFE
- Silicone
- · Stainless Steel
- · Steel alloys

#### **COMPONENTS PROCESSED**

- Cables
- · Coils
- Connectors
- · Insulator films
- · Metallic films
- Pressure seals
- Tubes
- Wires

# MOTION CONTROL WORKING ENVELOPE

X Axis

Y AxisZ Axis

Up to 200mm Up to 200mm

Up to 50mm

#### **LASER**

- · Fixed optics
- · Fiber-delivery
- · Galvo scanhead
- · Laser Types
  - DPSS UV
  - Nd:YVO₄
  - Nd:YAG
  - Fiber
  - Femto
  - co<sub>2</sub>

# **ELECTRICAL/PNEUMATICS**

Voltage

Frequency

Phases

Wires

Full-load current

• Air pressure

· Cover gas pressure

200-240VAC

50/60 Hz 1

3

20A

75psi

>30psi

# **OPTIONS**

- Adjustable motion axis count and configuration
- Adjustable-height frame
- · Automated vision
- · Exhaust fan and filter
- Laser and beam delivery
- Custom product fixture

## **DIMENSIONS**

· Height\*, Width, Depth

Weight

34"x 25" x 39"

300 lbs

\*Not including optional lower frame



# OakRiver Technology, a PAR Systems company

640 Hayward Ave North Oakdale, Minnesota 55128 USA T: 1.651.770.8710 | F: 1.651.770.8724 W: www.par.com/contact

Copyright 2022. PAR Systems, LLC. All rights reserved.